



# INVERTER ARC™

## 230

## DC INVERTER STICK WELDER



### Unit Includes:

- 10 ft. cable with ground clamp
- 10 ft. cable with electrode holder
- Shoulder strap for portability
- Instruction manual
- 6 ft. Input cable with attached 50 amp (NEMA 6-50P) plug
- One-year warranty parts and labor

USE THESE ELECTRODES WITH THIS WELDER					
Dia.	In. (mm)	1/16 (1.6)	5/64 (2.0)	3/32 (2.4)	1/8 (3.2)
E6013		●	●	●	
E6011		●	●	●	●
E7018		●	●	●	

PART NO	MODEL NO.	INPUT POWER	RATED DC OUTPUT	WELDING OUTPUT RANGE	WEIGHT	DIMENSIONS (in.)
K2790-2	Inverter Arc® 230	230/1/60	150A @ 30% Duty Cycle	10-155A DC	21 LBS	10 x 5.5 x 14



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### **PTA-9FV TIG TORCH**

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**K1781-7 (25.0 Ft.) 1-Piece Cable**  
125 Amp Gas Valve flexible head torch.

### **PTA-17FV TIG TORCH**

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**K1782-11 (25.0 Ft.) 1-Piece Cable**  
**K1782-13 (12.5 Ft.) 1-Piece Ultra Flex Cable**  
150 Amp Gas Valve flexible head torch

### **TIG Torch Adapter**

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**K960-1**  
For connection of PTA-17V torches (1-piece cable) to power sources without gas passing through the Twist Mate connection.

### **Cable Plug Kit**

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**K852-50**  
Attaches to welding cable to provide quick disconnect from machine.

### **TIG Torch Parts Kits**

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**KP508 for PTA-17 Series torches**  
**KP507 for PTA-9 Series torches**  
These kits include back cap, collets, collet bodies, nozzles and tungstens.